



Package Material Composition and Mass Calculation

Customer : NVL
 Package : VFQFN 4BL 6x6PKG
 Device Type : nRF52810-QFAA#3
 Die Size(mm) : 2.499x2.481
 Total Pkg. Wt (g): **0.10787**

Provided By : Sara
 Date : 7/16/2018
 Rev. :

	name	vendor	material composition	CAS No.	%	mg.(ave)	mg.	%	PPM
Mold Compound	EME-G700LA TypeLA	SUMITOMO	Epoxy Resin	Trade secret	5-10%	3.51000	<u>46.80</u>	<u>43.386%</u>	<u>433,859</u>
			Phenol Resin	Trade secret	1-5%	1.40400		3.254%	32,539
			Silica(Amorphous) A	60676-86-0	70-80%	35.10000		32.539%	325,394
			Silica(Amorphous) B	7631-86-9	10-20%	6.64560		6.161%	61,608
			Carbon black	1333-86-4	0.1 - 1%	0.14040		0.130%	1,302
Leadframe	C194_Ag	MITSUI(MJA)	Copper(Cu)	7440-50-8	97.22%	53.74810	<u>55.29</u>	<u>51.252%</u>	<u>512,519</u>
			Iron(Fe)	7439-89-6	2.29%	1.26603		49.827%	498,271
			Zinc(Zn)	7440-66-6	0.15%	0.08293		1.174%	11,737
			Phosphorus(P)	7723-14-0	0.03%	0.01659		0.077%	769
			Silver(Ag)	7440-22-4	0.31%	0.17138		0.015%	154
									0.159%
Die_1	Silicon		Silicon	7440-21-3	100%		<u>3.02</u>	<u>2.803%</u>	<u>28,031</u>
Die Attach_1	EN-4900G*	HITACHI	Silver(Ag)	7440-22-4	72-82%	0.39622	<u>0.54</u>	<u>0.496%</u>	<u>4,964</u>
			Acrylic resin	Trade secret	6-11%	0.04819		0.367%	3,673
			Polybutadiene derivative	Trade secret	2-9%	0.02677		0.045%	447
			Butadiene copolymer	Trade secret	< 2.0 %	0.00803		0.025%	248
			Acrylate	Trade secret	3-8%	0.03213		0.007%	74
			Epoxy resin	Trade secret	3-8%	0.03213		0.030%	298
			Peroxide	Trade secret	1-4%	0.01339		0.012%	124
			Additive	Trade secret	< 1.0%	0.00268		0.002%	25
				Trade secret	< 2.0%	0.00803		0.007%	74
Wire_1	3N_Cu wire	TANAKA	Copper(Cu)	7440-50-8	Min96.49 wt%	0.36092	<u>0.37</u>	<u>0.341%</u>	<u>3,414</u>
			Palladium(Pd)	7440-05-3	1.2 - 3.0 wt%	0.00663		0.3346%	3,346
			Gold(Au)	7440-57-5	0.01 - 0.5 wt%	0.00074		0.0061%	61
								0.0007%	7
External Plating	Sn plating	SHENMAO	Tin(Sn)	7440-31-5	>99.97%	1.85674	<u>1.86</u>	<u>1.721%</u>	<u>17,213</u>
Total							107.87	100%	1000000

DISCLAIMER

- The above material declaration can be used only as reference in identifying the Hazardous material content of the product.
- ASE does not guarantee the Material composition accuracy as it is based on the data provided by outside sources and has not been validated.
- This material declaration does not include data from any active and passive component assembled in the package.
- Due to Leadframe and substrate is belong "re-make product" by other homogeneous material , so it's composition will be different with SDS